Lubrication Accessories:

No lubrication accessories:
Not recommended. Manual lubrication required.

Lube Holders:
Provides basic lubrication on the bearing raceway.
1 polymer lubricator per side of rail

Wheel Cover:
Provides increased lubrication compared to the lube holders. Also provides a semi-enclosed cover for the wheels that helps keep debris and other contamination away from rollers. Provides 4 polymer lubricators per side of rail.

Wheel Cover and Lube Holder:
Maximum lubrication and increased life of the polymer lubricators. Provides 5 polymer lubricators per side of rail.

Additional lubrication may be required for specific operating environments.

Lube Holder

Wheel Cover

NOTE: Lubrication options are provided by PBC Linear, however it is the responsibility of the user to determine and ensure the system is properly lubricated.
**Roller Kits:**
IVT carriages with hex-stud adjustment have rollers on one side that are fastened onto the carriage by concentric hexagon studs with M12 thread. Rollers on the opposite side are secured onto the carriage by fastening hexagon nuts and eccentric hexagon studs with M10 thread.

**Wheel Cover Replacement Kit**
Includes:
1. Plastic Wheel Cover
2. Polymer Lubricators
3. IVT Scraper
4. M3 Screws & Washers

**Lube Holder Replacement Kit**
Includes:
1. Plastic Lube Holder
2. Polymer Lubricator
3. M3 Screws & Washers

**Ordering Information:**

<table>
<thead>
<tr>
<th>Kit Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>IVT3A-TWS</td>
<td>IVT3WS Roller with Concentric Stud Shaft</td>
</tr>
<tr>
<td>IVT3A-VWS</td>
<td>IVT3WS Roller with Eccentric Stud Shaft</td>
</tr>
<tr>
<td>IVT3WCA-KIT</td>
<td>Wheel Cover Assembly Size 3</td>
</tr>
<tr>
<td>IVT3LHA-KIT</td>
<td>Lube Holder Assembly Size 3</td>
</tr>
<tr>
<td>IVT3SCR-P</td>
<td>IVT Scraper (Qty: 1) Size 3</td>
</tr>
</tbody>
</table>

**Torque Values:**

Reference relevant IVT rail page for R dimension. C is calculated as follows: $C = R + 33.43$

<table>
<thead>
<tr>
<th>Stud Thread</th>
<th>Hexagon Flat</th>
<th>Tightening Torque (N-m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>IVT3A-TWS</td>
<td>M12X1.75</td>
<td>19mm</td>
</tr>
<tr>
<td>IVT3A-VWS</td>
<td>M10X1.5</td>
<td>19mm</td>
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</tbody>
</table>

1 N-m = 8.8507 in-lb